

Product Information

: **411 - Super Clear Coat** is 4:1 easy to use polyurethane clear coat with high gloss finish for car refinishing, Suitable for all types of repairs with very good drying and processing properties.

Physical Characteristics

411- Super Clear Coat	
Chemical Base	2K Polyurethane
Solid Content	42%
Viscosity (RTS)	16 - 18 DIN-Cup 4 / 20°C
Theoretical Yield	6 - 8 m ² /Ltr/50 µm

Mixing Ratio

4 : 1 : 25% Thinner



Clear : 100% by vol. 411 – Super Clear
Hardener : 50% by vol. 104 – Super Hardener
Thinner : 25% by vol. 444-PU Thinner

Gravity Cup Spraying Pressure



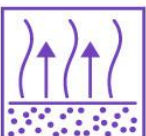
HVLP-gravity-feed spray gun: 1.3 mm / 1.8 – 2.0 Bar

Number Of Spray coats



2 - 3 coat leads to 50 - 60 µm

Flash Off and Drying Time



	Air Dry	Drying at 60 °C
Flash Off Between Spraycoat	3 - 5 minutes	3 - 5 minutes
Flash Off Before Baking	-	10 minutes
Dust Free	20 - 30 minutes	-
Dry to Handle	2 - 3 Hours	20 - 30 minutes
Dry to Polish	5 - 12 Hours	After cool down

Pot Life at 20 °C



60 – 120 Minutes

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Safety Advice



The products are suitable for professional use only
Use suitable respiratory protection

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